

FRONTLINE BLDG. PRODUCTS INC.
**WINDOW & DOOR
DEALER GUIDE**



FrontLine[®]
Bldg. Products Inc.
Member of the Bay Family of Companies



FrontLine® Bldg. Products Inc. has provided window and door industry support since 1978, ensuring exceptional products and total customer satisfaction.

Our Philosophy is Simple:

FrontLine® Bldg. Products Inc. was established with the belief that common sense and progressive thinking can work in harmony. For almost 50 years, we have been providing exceptional architectural window and door products by merging practical knowledge with cutting-edge technology. Our goal is to ensure our customers have confidence that they're receiving the best value and their requirements are met.

The FrontLine® Advantage

Industry Leading Lead Times

We understand the importance of meeting your timeline to keep your project on schedule and on budget.

Proven Performance

Our experience helps us provide the best product, engineered to perfection.

Quality Workmanship

At FrontLine®, we pay special attention to every detail of the products we manufacture, giving you a quality product that lasts for years to come.

Excellent Customer Service – Second to None

Our friendly, knowledgeable staff is here to help you every step of the way. Through teamwork, we achieve total customer satisfaction throughout the entire process.

Engineering Support

We will work with you to ensure that your project succeeds! From bid to installation, we are here to help.

Midwestern Values

Our values are reflected in our work and each of the products and services we provide.

Value Engineering Option

Since 1978, FrontLine® has been a dependable manufacturing partner for the fenestration industry, providing support and solutions behind the scenes. Our unmatched workmanship and unwavering dedication to quality have always been at the core of our daily operations.

Material Options

- Aluminum
- Wood
- Composite

Frame Options

- Direct Set profile offers a sleek modern look providing minimal frame and maximum visible glass
- Sash Set profile provides variable sash width to match architectural sightlines
- Oversized Direct helps meet today's building trend for contemporary looking, expansive, energy efficient windows. (manufacturing capabilities up to 100 sq. ft.)

Glass Options

- Single, dual, triple pane IG
- Low-E, tinted & high altitude glass
- Decorative, beveled, V-Groove and patterned glass
- Grilles in airspace (GIA)

Grille Options

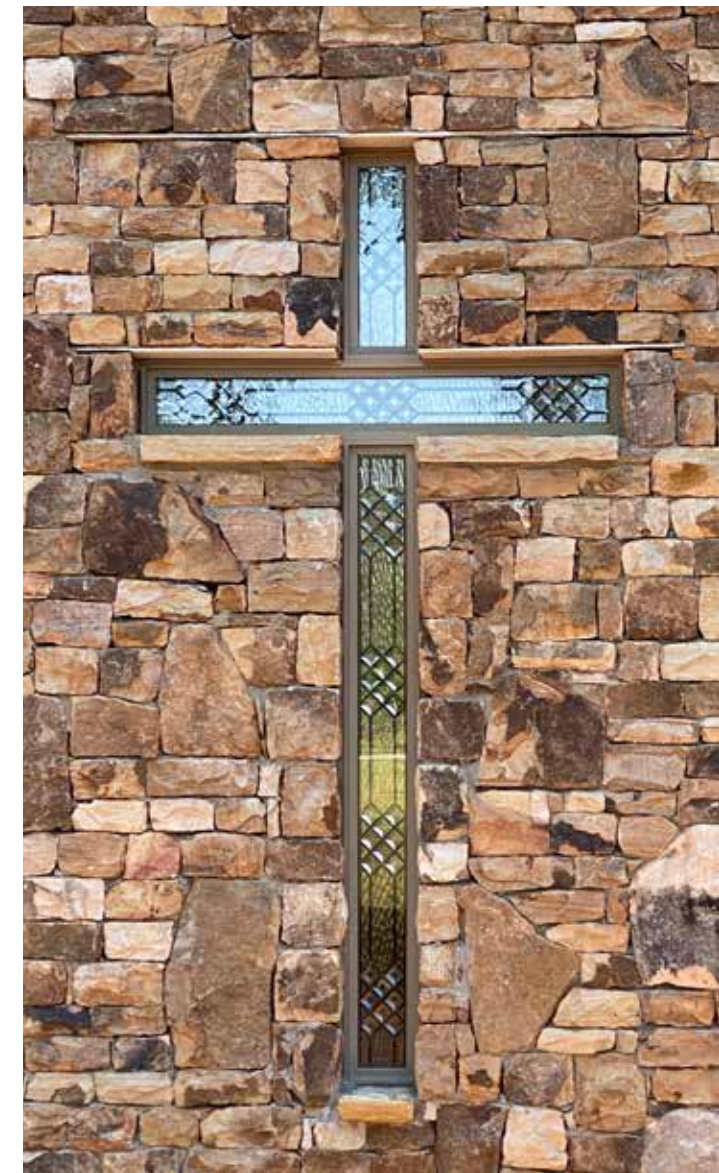
- Wood & aluminum simulated divided lite (SDL)
- Wood removable
- Grilles in airspace (GIA)

Paint & Finish Options

- Unlimited colors available; custom match capabilities
- Exterior painted aluminum clad AAMA 2605 standard (2604 & 2603 finishes also available)
- Exterior anodized finishes available
- Interior unfinished, primed or prefinished painted/stained finishes available

Value Engineering Partner

Looking for a competitive edge in your market? FrontLine® Bldg. Products Inc. can help!



Oversized Direct Set Windows

FrontLine® Wood & Aluminum Grilles

FrontLine® Bldg. Products Inc. Oversized Direct Set Window is designed to meet today's popular building trend showcasing linear windows with expansive pieces of glass. This product offers many amazing features, including sleek lines that pull the outdoors in and provide more natural light. These windows meet homeowner's, builder's and architect's growing demands for a more modern design while maintaining energy efficiency.

High Performance Glazing Process

- Designed with 1" Low-E insulated glass as standard (two 1/4" thick pieces of tempered glass with 1/2" argon filled airspace)
- Glass thickness may be increased in order to meet geographic wind load requirements
- Low-E glass options similar in performance and appearance compared to other manufacturers
- Tinted glass options available

Testing & Performance

- Air, water and structural testing completed
- Tested to a rating of DP50 using industry standard testing
- Testing data available upon request

Warranty

- 20/10 year glass manufacturer's non-prorated warranty
- 10 year manufacturing defects in material and workmanship warranty

Other Features

- Manufacturing capabilities up to 100 sq. ft.
- Unlimited SDL grille and design patterns available
- Available in a variety of geometric shapes
- AAMA 2605 painted exterior finish standard
- Unfinished, primed, painted or stained interior finishes available
- Multiple jamb depths available.
- Ability to match all other major manufacturer's color palettes



Scan to view case study featuring FrontLine's® Oversized Direct Set Windows & Commercial Out-swing Doors



Proudly Serving the Commercial, Residential, OEM & Door Fabricator Markets

Our window grilles are manufactured to the highest standards using quality materials. Wood and aluminum window grilles are available in a myriad of profiles, finishes and applications to meet your building needs.

Wood & Aluminum Grilles: SDL or Removable

- Comprehensive collection of profiles available to complement modern or historic applications
- We use only 3M™ VHB™ tape for superior adhesion
- Can match endwork to your glazing frame for seamless look (coped or angled)
- Closed halving joint ("dado") for a stronger grille and fully assembled option
- Can ship non-surround grilles unassembled and packaged in kits
- Special configurations available (including radius and diamond patterns)
- Need something that's one-of-a-kind? We specialize in custom patterns, profiles and sizes
- Wood removable grilles are available in full surround or non-surround.
- Multiple fastening systems offered.
- Extensive and ever-growing catalog of profiles to match other manufacturers



INTERIOR



EXTERIOR

Interior

- VG Fir, Red Oak & Pine standard. Other species available upon request

Exterior

- Heavy-duty, durable maintenance free extruded aluminum cladding

Standard Sizes

- Single Door: 2-6, 3-0, 3-6
- Double Door: 5-0, 6-0, 7-0
- Door Heights: 6-8, 7-0, 8-0
- Custom sizes available

Performance

- NFRC Rated, Hallmark Certified, Impact Certified/Florida HVHZ

Frame Construction

- 1-1/4" thick engineered core wood frame with 15-gauge extruded aluminum frame cladding

Slab Construction

- 1-3/4" thick rails and stiles joined assembled using glued wood dowel construction

Door Design Options

- Fullview, Half glass, 3/4 glass and custom. Matching sidelites and transoms available

Panel Options

- Flat and raised panel design

Hinges

- Each slab hung with four high-cycle solid brass commercial ball bearing hinges

Sill Options

- ADA sill, ADA sill with thermal break, bumper sill, no sill

Interior Finish Options

- Unfinished, primed or painted/stained to your specifications

Exterior Finish Options

- Color matched paint standard in AAMA 2605 (AAMA 2603 & 2604 also available)

Glass Options

- Insulated glass, decorative and impact glass

Grilles Options

- Simulated Divided Lite (SDL), grilles in airspace (GIA), wood removable

Hardware Prep

- Most door hardware prep available (based on approval)



Did you know we offer curved interior casing and jamb extensions? We have a vast array of standard profiles in our catalog, and we can also customize or modify these profiles to suit your specific requirements.

FrontLine® Proudly Offers:

- Unlimited wood species
- Optional grain-match capabilities
- Extensive profile catalog
- Solid laminated wood
- Custom profile capabilities
- Short lead times

NOTE: To view our up-to-date profile catalog please visit our website:



Curved jamb extensions, brickmould and flat casing also available.

We also offer these great products:

Architectural Windows & Grilles

Commercial Entry Doors

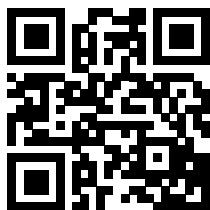
Commercial Grilles

Custom Millwork

Entry Door Frame Systems

Garage Door Frames

Transom Windows & Grilles



Connect with Us

 www.frontlinebldg.com

 salesmedford@frontlinebldg.com

 1-800-223-4792

