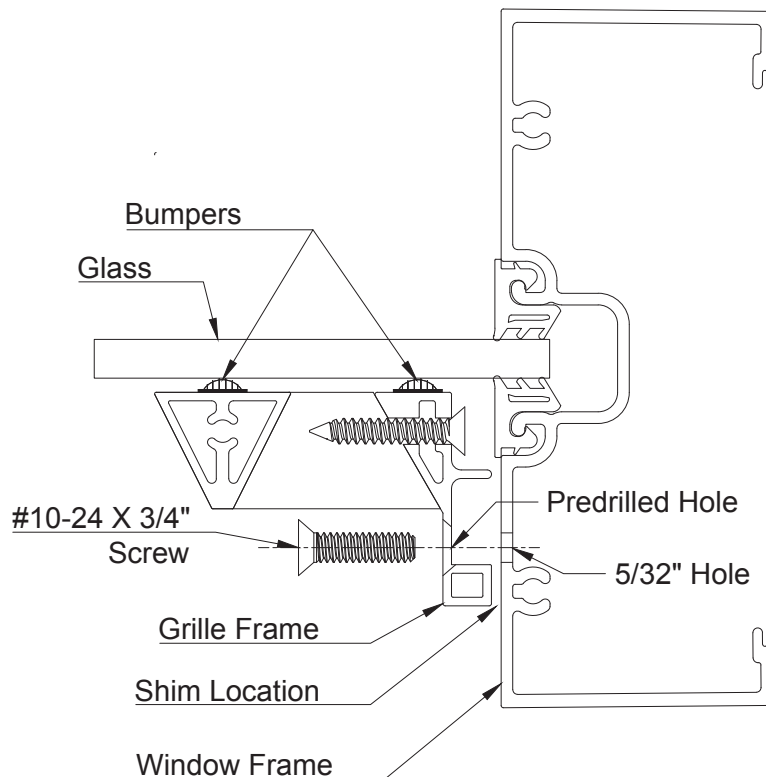


ALUMINUM REMOVABLE SURROUND GRILLE INSTALLATION INSTRUCTIONS

- STEP 1:** Set the grille in the window opening with the preapplied bumpers against the glass.
- STEP 2:** Shim between the grille frame and window frame to center the grille in the window opening.
- STEP 3:** Drill a 5/32" hole through the window frame at each predrilled hole in the grille frame.
- STEP 4:** Install the supplied #10-24 x 3/4" screws into the holes and remove the shims.
- STEP 5:** Adjust the screws as needed.



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