

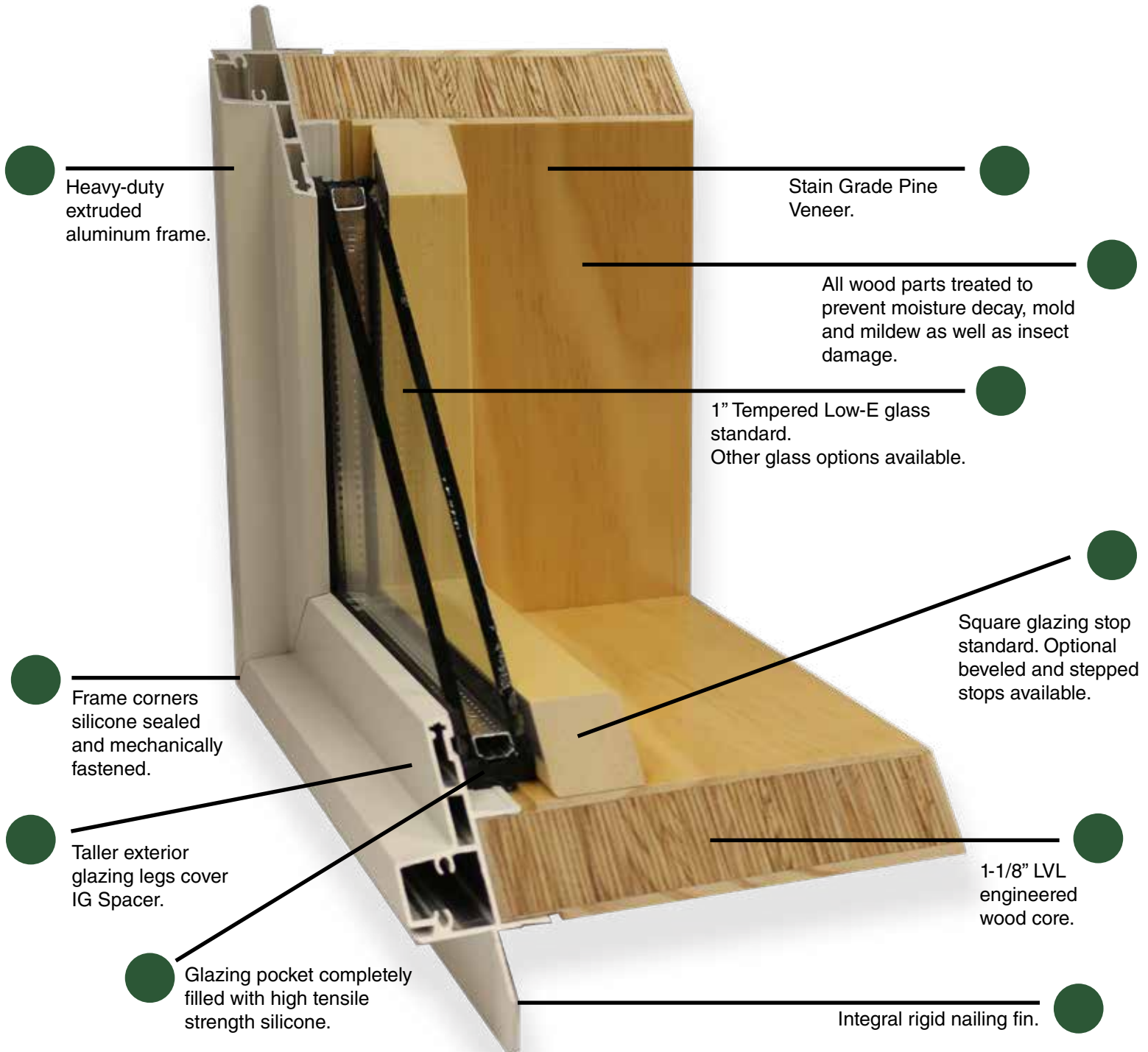
# OVERSIZED DIRECT SET WINDOW



**FrontLine**<sup>®</sup>  
Bldg. Products Inc.  
Member of the Bay Family of Companies

# FrontLine Oversized Direct Set Windows

FrontLine Bldg. Products Inc. Oversized Direct Set Window is designed to meet today's popular building trends showcasing linear windows with expansive pieces of glass. This product offers many amazing features, including sleek lines that emphasizes on pulling the outdoors in and gaining more natural light while maximizing your view. These windows can now meet homeowners, builders and architects growing demands for modern designs using large expansive energy efficient windows.



Heavy-duty extruded aluminum frame.

Stain Grade Pine Veneer.

All wood parts treated to prevent moisture decay, mold and mildew as well as insect damage.

1" Tempered Low-E glass standard. Other glass options available.

Square glazing stop standard. Optional beveled and stepped stops available.

Frame corners silicone sealed and mechanically fastened.

Taller exterior glazing legs cover IG Spacer.

Glazing pocket completely filled with high tensile strength silicone.

1-1/8" LVL engineered wood core.

Integral rigid nailing fin.

**Manufacturing capabilities up to 100 sq. ft.**

# Features

## Robust Heavy-Duty Frame Construction

- 1-1/8" LVL engineered wood core with pine wrapped wood veneer improves structural integrity.
- Thicker aluminum extruded frame walls with internal web support provides additional strength.
- Taller external glazing legs cover IG spacer bar.
- Frame corners are silicone sealed and mechanically fastened.
- Integral rigid nailing fin.
- All wood parts treated to prevent moisture decay, mold and mildew as well as insect damage.



## Warranty

- 10 year glass manufacturer's non-prorated warranty.
- 10 year manufacturing defects in material and workmanship warranty.

## Other Features

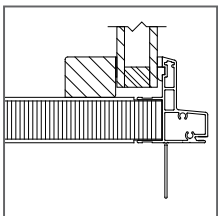
- Manufacturing capabilities up to 100 sq. ft.
- Unlimited SDL grille and design patterns available.
- Available in a variety of geometric shapes
- AAMA 2605 painted exterior finish standard.
- Unfinished, primed, painted or stained interior finishes available.
- Multiple jamb depths available.
- Ability to match all other major manufacturer color palette.

## High Performance Glazing Process

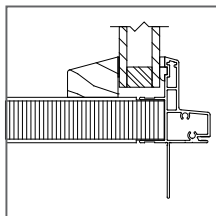
- Designed with 1" Low-E insulated glass as standard (two 1/4" thick pieces of tempered glass with 1/2" argon filled airspace)
- Low-E glass options similar in performance and appearance compared to other manufacturers.
- Tinted glass options available.



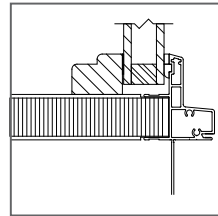
## Interior Glazing Stop Profiles



Square  
(Standard)



Beveled  
(Option)



Stepped  
(Option)

## Testing & Performance

- Air, water and structural testing completed.
- Tested to a rating of DP50 using industry standard testing.
- Testing data is available upon request.



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Commercial Grilles

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Oversized Direct Set Windows



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