

# FRONTLINE® COMPOSITE STAINING INSTRUCTIONS

#### **Materials Needed:**

- Lint-free cloth
- Mineral Spirits
- Rubber gloves
- Masking tape
- 3"-4" soft bristle brush
- Oil-based or gel stain

#### **STEP 1:** Surface Preparation

- 1. Lay jamb horizontally on saw horses or a table.
- 2. Remove all hardware and mask off anything you do not want stained.
- 3. DO NOT SAND GRAINED COMPOSITE FRAMES
- 4. Wipe the jamb with mineral spirits to clean any dust or residue from the surface. Allow jamb surface to dry completely before applying stain.

### STEP 2: Stain Application

Starting at the top of the jamb, apply stain with a 3" to 4" soft bristle brush or rag. Apply enough stain to fill the jamb grain. (Refer to the jamb staining diagram.)

With a clean, lint-free 24"x24" cloth or soft bristle brush, softly wipe the surface until you reach your desired tone. TIP: When the rag becomes saturated with stain, re-fold to work with a lesssaturated section. Be sure to use the same rag for the whole jamb. If using a brush, dab excess stain from the brush into a clean raa.

After all the stain is brush evenly, you may add finishing touches by using a small 1" to 2" brush or cotton swabs.

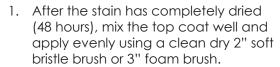






## **STEP 3: Protective Top Coat**

Application of a good exterior UVinhibitor polyurethane top coat.





2. Apply two or three coats of finish, allowing at least 24 hours of drying time between applications.

### Protective Top Coat

Even a well-finished FrontLine® Composite Frame will be affected by exposure and weathering from sun, moisture, and air pollutants. It is considered normal maintenance to re-apply the topcoat approximately every two years.

Due to the variability in finishing materials, application conditions and techniques, all of which are beyond the control of FrontLine® Bldg. Products Inc., FrontLine® Bldg. Products Inc. cannot be responsible for the performance of field applied finishes or individual application techniques.

Note: These staining instructions are for Oil-based, Premium Quality Wood Stains or a similar product designed for use on fiberglass or composite surfaces. Please reference stain manufacturer's instructions before apply any stain.

Subject to Change Without Notice

